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D2161-212
Job Sheet 198848

Part No: D2161-212 **Job Qty:** 1 pcs
Part Name: Mirror Bracket, 212

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 8/6/19 **Job Tracking No:**
Due Date: 8/26/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV B2 IPP D 02.04.15 Added dwg Rev.B1 and finish NG
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	8/26/19	8/26/19	0.00	1.25	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	1 pcs	8/26/19	8/26/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18	DAS	
							QC 9 - 24	24	
							QC 9 - 43	9-89	
							QC 9 - 50		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	1 pcs	8/26/19	8/26/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22	DAS	
							QC 5 - 24	24	
							QC 5 - 3	9-89	
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S209480

Part: D2161-212
Job No: 198848
Serial No/Batch: S209480
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 08/27/19

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130 Powdercoat - 4 Black Sand - B4B	1 pcs	8/26/19	0.00 0.09	QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
140 QC 3	1 pcs	8/26/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
150 Packaging 3-1 - Stock - B4B	1 pcs	8/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

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160 QC 21 - SA	1 pcs	8/26/19	0.00 0.00	Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	PC 51229A
				QC 21 - SA - 70	0.00

QC 21 - SA - 53 31 AUG 29 2019

Part Op 100 - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: 115877) 1-Assemble on Jig DT8065 as per Dwg D2161 2-Weld
Descriptions: as per Dwg D2161 Identify as D2161-212
110 - (QC9- Inspect visual per QSI004- Fusion Welds)
120 - QC5- Inspect part completeness to step on W/O)
130 - Powdercoat4 (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: _____
140 - (QC3- Inspect Part Finish)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2013-3	Mirror Bracket LH, 212	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5209357
D2013-4	Mirror Bracket RH, 212	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5209369
D2037-101	Arm	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	2189867

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2013-3	1	0	0
	D2013-4	1	0	0
	D2037-101	1	2	0

Part Specifications

Specifications could not be found.

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NCR No. _____		DEPARTMENT/PROCESS																		
Job: _____		DISPOSITION																		
Part No. _____		Rework Scrap Use-as-is					Cross tube Small Fab Finishing													
		Skid-tube Machining Large Fab					Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging													
Date :		Sequence #:		QTY Affected :		MRB (QS1042)														
Description Work Order Deviation							Disposition													
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Presservation Material Product Improvement Process Improvement Human Factors							FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread													
														Completed By						
														Lead hand / Supervisor						
														QC / QA Coordinator						